**SET UP PROCEDURE:**

1. TURN PRESSURE CONTROL KNOB CLOCKWISE UNTIL FULLY SEATED.
2. LOOSEN LOCKNUT. TURN PRESSURE OVERRIDE SCREW FULLY COUNTER-CLOCKWISE.
3. WITH PUMP RUNNING, TURN PRESSURE OVERRIDE SCREW CLOCKWISE UNTIL HYDRAULIC PRESSURE REACHES 3000 PSI.
4. ENGAGE LOCKNUT BY TURNING CW UNTIL SEATED.
5. TURN PRESSURE CONTROL VALVE FULLY COUNTER-CLOCKWISE. THE PUMP PRESSURE SHOULD BE AT IDLE/LOW PRESSURE.

THE PRESSURE CONTROL KNOB WILL NOW REGULATE PRESSURE FROM IDLE TO 3000 PSI BY TURNING THE KNOB.

**ITEM NO.** | **QTY.** | **PART NUMBER** | **DESCRIPTION**
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1 | 1 | 400057-2-1 | HAND KNOB FOR RELIEF VALVE CARTRIDGE
2 | 2 | 400057-2 | RELIEF VALVE CARTRIDGE, T-162A CAVITY, 120PSI
3 | 2 | 4006224-1 | MANIFOLD, RELIEF, T-162A CAVITY, 2 PORT, 90DEG (AAH/S)
4 | 1 | 400343-4 | ADAPTER, #4 MSAE X #4 FJIC SWIVEL, STRAIGHT, 4 F65OX-S
5 | 2 | 400204-4 | RUN TEE, #4 SAE X #4 JIC X #4 JIC, #4 FJIC, 4-R50X-S
6 | 1 | 400321-4-90 | FITTING, 90 DEG ELBOW, PARKER: 4 CS50X-S, #4 MSAE TO #4 M-JIC
7 | 2 | 400206-1 | FITTING, NUT SLEEVE, PARKER: 4 TX-S, FOR #4 FJIC
8 | 2 | 400205-1 | FITTING, PIPE NUT, PARKER: 4BTX-S, #4 FJIC, 7/16-20 THD
9 | 1 | 605047-1 | BRACKET, PRESSURE CONTROL VALVE, SUN HYD.
10 | 2 | 400085-25-20-1.5 | SOCKET HEAD CAP SCREW, SS, 1/4"-20 X 1.5"
11 | 2 | 400087-25 | WASHER, FLAT, 1/4" STAINLESS
12 | 2 | 400101-25 | WASHER, LOCK, 25", SS
13 | 1 | M900299 | HARD TUBING, 1/4", PRESSURE CONTROL DRAIN
14 | 2 | 400106-25-20 | HEX NUT, 1/4-20, SS

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